## WHAT IS CLAIMED IS:

- A method, comprising: 1
- obtaining a serhi-permeable container having a polymeric external surface; 2
- obtaining a metallic layer; 3
- placing the metallic layer against the external surface; and 4
- melting at least a portion of the external surface beneath the metallic layer. 5
- 2. The method of claim 1, wherein the semi-permeable container includes a 1 plastic bottle. 2

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- The method of claim 1, wherein the semi-permeable container includes a 3. plastic pharmaceutical bottle.
- The method of claim 1, wherein the semi-permeable container includes an 4. IV bag.
- The method of claim 1, wherein the semi-permeable container includes a 1 5. plastic-wrapped food package. 2
- The method of claim 1, further comprising coupling a printed layer onto the 1 6.
- metallic layer. 2
- 7. The method of claim 1, wherein the metallic layer includes metallized 1
- polyester. 2

- 1 8. A safe container, comprising:
- a semi-permeable container having a polymeric external surface; and
- a metallic layer bonded directly to the external surface.
- 1 9. The safe container of claim 8, further comprising a printed layer coupled
- 2 onto the metallic layer.
- 1 10. The safe container of claim 8, wherein the metallic layer includes
- 2 metallized polyester.
- - obtaining a semi-permeable container having an external surface;
- obtaining a metallic layer;

placing polymeric material between the external surface and the metallic layer; and

melting at least a portion of the polymeric material.

- 1 12. The method of claim 11, wherein the semi-permeable container includes a
- 2 plastic bottle.

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- 1 13. The method of claim 11, wherein the semi-permeable container includes a
- 2 pharmaceutical bottle.
- 1 14. The method of claim 11, wherein the semi-permeable container includes an
- 2 IV bag.
- 1 15. The method of claim 11, wherein the semi-permeable container includes a
- 2 food package.



- 1 16. The method of claim 1/1, further comprising coupling a printed layer onto
- 2 the metallic layer.
- 1 17. The method of claim 1, wherein the melting temperature of the polymeric
- 2 material is less than the melting temperature of the semi-permeable container.
  - 18. The method of claim 11, wherein the metallic layer includes metallized polyester.
- 1 19. A safe container, comprising:
- a semi-permeable container having an external surface;
- polymeric material bonded to the external surface; and
- a metallic layer bonded to the polymeric material.
- 1 20. The safe container of claim 19, further comprising a printed layer coupled
- 2 to the metallic layer.
- 1 21. The safe container of claim 19, wherein the metallic layer includes
- 2 polyester.
- 1 22. A method, comprising:
- obtaining a semi-permeable container having an external surface and having
- a metallic layer bonded to the external surface; and
- 4 coupling a printed layer to the metallic layer.